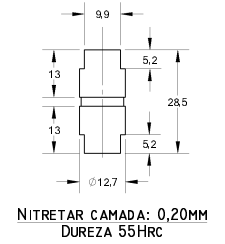
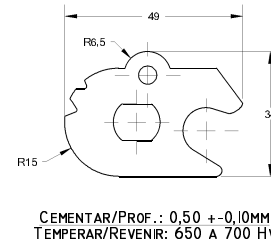
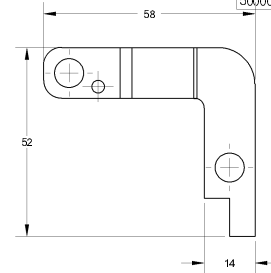
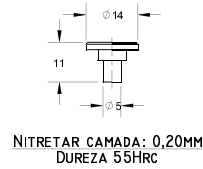
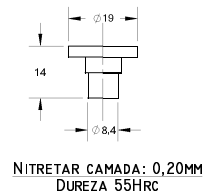
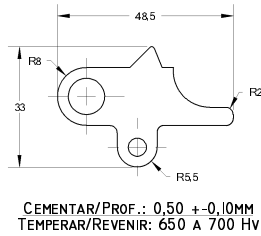
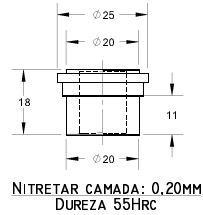


| TOLERÂNCIAS DIMENSIONAIS |         |       |        |
|--------------------------|---------|-------|--------|
| DIMENSIONAL TOLERANCES   |         |       |        |
| DIMENSIONAL TOLERANCES   |         |       |        |
| Dimensões                | 0,1 - 3 | 3 - 6 | 6 - 30 |
| Longitudes               | +0,1    | +0,1  | +0,1   |
| Diâmetros                | +0,03   | +0,03 | +0,03  |
| Alturas                  | +0,03   | +0,03 | +0,03  |

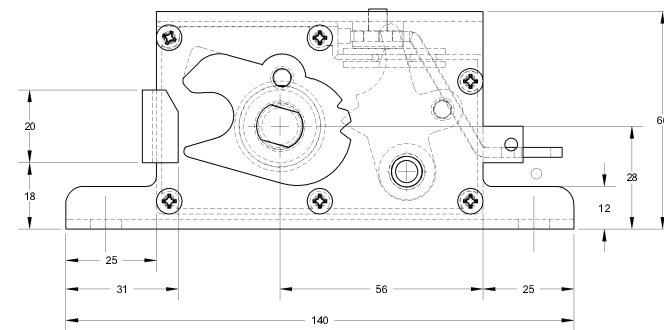
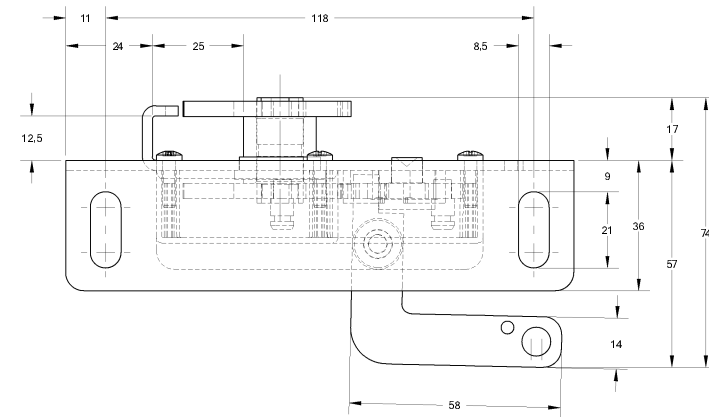
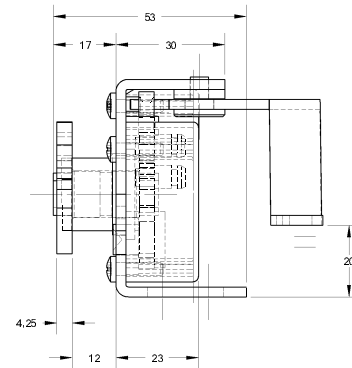
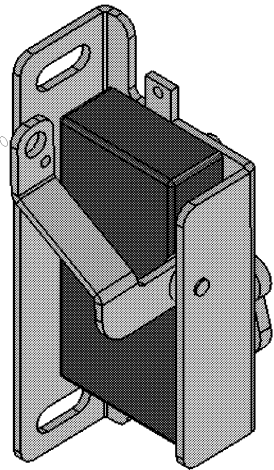
POSICAO DA CHAVE: NENHUM  
KEY POSITIONING: NONE  
POSITION DE LA CLAVIER: AUCUN  
SISTEMA DE ABERTURA: CHAVE BOTAO  
OPENING SYSTEM: BUTTON KEY  
SISTEMA DE FIXACAO: PARAF./REBITADA  
ATTACHMENT SYSTEM: SCREW/RIVETED  
LADO: ESQUERDO  
SIDE: LEFT  
TRATAMENTO SUPERFICIAL: FE/ZN 12c2  
SURFACE TREATMENT: FE/ZN 12c2  
SEGREGO FECHADURA: 0  
LOCK MECHANISM: NONE  
TIPO CHAVE: SEM CHAVE  
KEY TYPE: KEYLESS



CEMENTAR/PROF.: 0,30 +/-0,10MM  
TEMPERAR/REVENIR: 650 A 700 HV

CEMENTAR/PROF.: 0,50 +/-0,10MM  
TEMPERAR/REVENIR: 650 A 700 HV

NITRETAR CAMADA: 0,20MM  
DUREZA 55HRC



|                                                                                                                                                |              |                              |                                                                                                                      |
|------------------------------------------------------------------------------------------------------------------------------------------------|--------------|------------------------------|----------------------------------------------------------------------------------------------------------------------|
| <br><b>Marcopolo</b><br>Cavale do Sul - RS<br>8 R A Z I L |              | Scale: 1:1<br>Date: 4/5/2012 | Designation:                                                                                                         |
| Liquid weight(N): 0,620<br>Origin: 10141711                                                                                                    |              | Version: AC                  | FECHOS E FECHADURAS<br>LOCKS AND LATCHES<br>CERRRES Y CERRADURAS<br><br>FECHADURA PROTEGIDA PARA PORTINHOLA TRASEIRA |
| View System                                                                                                                                    |              |                              |                                                                                                                      |
| Drawn:                                                                                                                                         | Revised:     | Approved:                    | Code: 10141713<br>Class: 990991                                                                                      |
| Feito em                                                                                                                                       | Classificado | Classificado                 |                                                                                                                      |